

CASE PREP MULTI-TOOL ACCESSORIES SET INSTRUCTIONS

This kit is equipped with six precision tools used to optimize case prep. The Kit includes:

1. **PRIMER POCKET CLEANER SMALL**: Part #7990373

2. **PRIMER POCKET CLEANER LARGE**: Part #7990372

Quickly removes fouling out of primer pocket bottoms. Insert tool into pocket and twist gently until fouling is removed.

3. **PRIMER POCKET REAMER SMALL**: Part #7990366

4. **PRIMER POCKET REAMER LARGE**: Part #7990365

Removes military crimps and rough metal edges from primer pockets. The tool requires only a few turns to work properly. Be sure to hold unit square and in-line with the case. Holding unit at an angle in the primer pocket could enlarge the pocket and cause gas leakage.

5. **OUTSIDE CHAMFER DEBURRING TOOL**: Part #7999036

This tool removes excess brass from trimmed cases. The tool easily deburrs the outside case mouth to leave a smooth even finish. This tool only requires a few twists to properly function. Do not over cut brass as this will lead to thin weak necks. Works on cartridges from 17 caliber through 45 caliber.

6. **INSIDE CHAMFER REAMER (VLD)**: Part #7999037P

This tool eliminates damage caused by sharp edges on the case neck. It cuts a gentle 22 degree chamfer on the case mouth allowing bullets to easily enter the cartridge. This tool only requires a few twists to properly function. Do not over cut brass as this will lead to thin weak necks. Works on cartridges from 17 caliber through 45 caliber.