

Instructions for Installing Ithaca 37/87 Side Saddle

- 1) Remove main screw located on the lower, left-hand side of the receiver. It is important to loosen the stock bolt to relieve tension on the main screw before attempting to remove it.
- 2) Remove carrier screw lock screw and carrier screw located above the main screw on the left side of the receiver.
- 3) Remove the flat head screws from the Side Saddle to expose the counter-bored holes in the mounting plate.
- 4) Place the mounting plate onto the side of the receiver and align the counter-bored holes with the screw holes in the receiver.
- 5) Insert the long, main screw through the Side Saddle and receiver, and tighten.
- 6) Insert the shorter carrier screw through the Side Saddle and tighten.
- 7) Replace the Side Saddle shell holder onto the mounting plate and tighten screws.

Ithaca Model 37 SideSaddle Installation Instructions

1. Point the shotgun in a safe direction and ensure it is unloaded.

Note: The SideSaddle is designed to be installed only on the LH side of the receiver.

2. With the muzzle in a safe direction, lay the shotgun down on the RH side and remove the long and short screws from the receiver.
3. Place the SideSaddle mounting plate on the receiver and line up the holes with those in the receiver.
4. Using the long and short screws supplied with this kit, tighten down the SideSaddle mounting plate.
5. Place the SideSaddle shell holder onto mounting plate and tighten down with the supplied screws.

