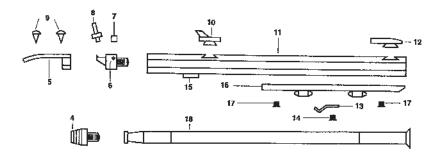


The Lyman Trade Rifle is patterned after the sturdy and functional guns developed for the early Indian fur trade. Designed by such companies as Henry and Leman, these original guns were much sought after by trappers, Indians and other rugged wilderness survivors. These men wanted a basic hunting gun that combined the best attributes of a hunting rifle without the expensive frills of more ornate rifles. The Trade Rifle is designed to accurately fire both patch round ball and maxi style conical bullets. It features a 28" octagon barrel with 1 in 48" twist, polished brass furniture, steel rib and blued finish on all steel parts. The single trigger is spring loaded for positive tension. Each rifle includes both fixed "primitive" and elevation adjustable rear sights. The optional 57 SML can be mounted without any modifications.

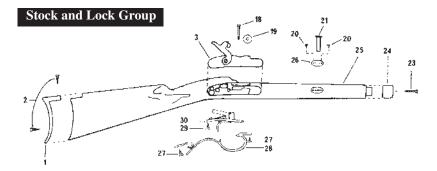
Barrel and Sight Group



Components

Dwg.	Part Number	Description I	Dwg. Pc. Mk.	Part Number	Description
		I I I			
4	6030120	Cleaning Jag (.50 cal.)	11a	6030228	Barrel (.50 cal.) per.
4a	6030101	Cleaning Jag (.54 cal.)	11b	6030229	Barrel (.54 cal.) per.
5	6030121	Tang	11c	6030240	Barrel (.50 cal.) Flint
6	6030176	Touch Hole Liner (Flint)	11d	6030241	Barrel (.54 cal.) Flint
7	6030123	Cleanout Plug	12	6030223	Front Sight
8	6030124	Nipple 6 x .75mm	13	6993102	Ramrod Clip Spring
9	6030125	Tang Screws	14	6030263	Ramrod Spring Screw
10	6030227	Primitive Rear Sight	15	6030138	Barrel Lug (factory installed)
10a	6030099	Adj. Rear Sight (complet	e) 16	6030137	Barrel Rib & Thimbles
		(not shown)	17	6030134	Rib Screws
			18	6030143	Ramrod (10-32 Thread)

*Note: Breech plugs and barrels not sold separate only as factory-assembled units.

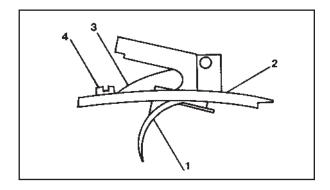


Components							
Dwg. Pc. Mk.	Part Number	Description	Dwg. Pc. Mk.	Part Number	Description		
1	6030115	Butt Plate	24	6030145	Forend Cap		
2	6030116	Butt Plate Screws	25	6030233	Stock		
3	6030119	Lock Assembly	26	6030174	Escutcheon		
18	6030139	Lock Mounting Screw	27	6030147	Trigger Guard Screw		
19	6030140	Lock Screw Bushing	28	6030225	Trigger Guard		
20	6030141	Escutcheon Screw	29	6030149	Trigger Assy Mount Screw		
21	6030142	Wedge*	30	6030226	Trigger Assembly		
23	6030144	Forend Cap Screw					

*Note: The wedge is installed from the right to the left. Sights are also installed from the right to the left. Sights are removed from the left to the right.

Note: Lock assemblies for percussion and flint rifles shown on page 30.

Components						
Dwg.	Part					
Pc. Mk.	Number	Description				
1	6993118	Trigger				
2	6993119	Trigger Plate				
3	6993120	Leaf Spring				
4	6993121	Spring Screw				



Note: Trigger assembly as shown above is the same for both the Trade Rifle and Deerstalker.