Sight Installation

#10 Installation

Remove old sight. Open hole with No. 29 drill. Then enlarge with tapered reamer. Do not ream too deep. Press sight in place by hand. Then drive base level with rib using a piece of hardwood.

#11 Installation

Install 12-14 inches from muzzle using same procedure as . 10 but with No. 47 drill.

#10D Installation

Remove old sight and drill out hole using No. 31 drill. Thread hole with tap (6 x 48) and screw in the 10D Sight using the special spanner wrench. On guns without rib where the end of the sleeve projects into the barrel, file off until flush with inner surface.

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