

Customer Service

If you have any questions regarding these instructions or any of Lyman's or Mark 7's wide range of products, please call Lyman Customer Service at 1-800-225-9626, except foreign countries, who may call (860) 632-2020.

You can reach customer service between the hours of 9:00 a.m. and 4:30 p.m.
Monday through Friday, Eastern Time.

Lyman®

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Instructions #7700972

Rev. 05/20

Lyman® *Pro Dies* STAINLESS STEEL Micrometer Taper Crimp Dies



9mm - Part #7704554

38 Super - Part #7704580

.40 S&W/10mm - Part #7704570

.45 Auto - Part #7704590

380 ACP - Part #7704560

223 - Part #7704600

300 BLK - Part #7704610

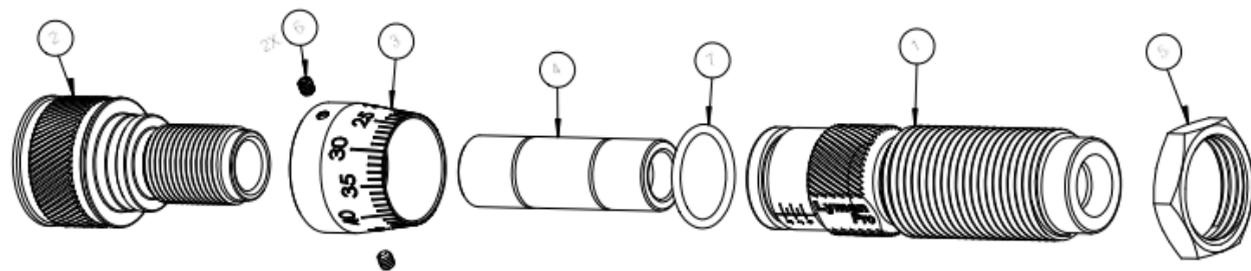
6.5 Creedmoor - Part #7704630

308 - Part #7704620

Micrometer Taper Crimp Dies

Adjust the micrometer head to approximately the center of its adjustment scale. With the completed cartridge in the shell plate or shell holder, the bullet seated to proper depth, and the press at its full travel position, screw the die down until it contacts the cartridge's case mouth. Lock the die body in place with its lock ring. Cycle the press to remove the cartridge from the die and turn the micrometer head clockwise 1 or 2 lines to adjust the amount of crimp. Measure the case mouth diameter and continue adjusting the die by turning it down until the taper crimping operation results in a neck diameter .001" to .002" less than your original measurement. The taper crimp is now complete. The head of the micrometer die is marked in .001" increments for a total of .050" for one complete rotation. The die body is marked in .050" increments from 0 to .500". Note that the readings do not relate to the diameter of the cartridge, only to the adjustment of the die itself.

To disassemble, remove the die from the press and unthread the micrometer head. Then slide the crimp sleeve out of the die body. Reassemble in reverse order.



Item #	Part #	Description	Item #	Part #	Description
1	7702554M	9mm Body	4	7702555	9mm Taper Insert
	7702560M	380 Body		7702561	380 Taper Insert
	7702570M	10mm/40 S&W Body		7702581	38 Super Taper Insert
	7702580M	38 Super Body		7702591	45 ACP Taper Insert
	7702590M	45 ACP Body		7702601	223 Rem Taper Insert
	7702600M	223 Rem Body		7702611	300 BLK Taper Insert
	7702610M	300 BLK Body		7702621	308 Taper Insert
	7702620M	308 Body		7702631	6.5 CM Taper Insert 5
	7702630M	6.5 CM Body	5	201-1113	Thin Die Nut
2	7702350	Micrometer Head	6	3990848	Screw Set 4-40 X 1/8
3	7702353	Scale Ring	7	7702330	O-Ring
*	7990315	Hex Wrench			