

Customer Service

If you have any questions regarding these instructions or any of Lyman's or Mark 7's wide range of products, please call Lyman Customer Service at 1-800-225-9626, except foreign countries, who may call (860) 632-2020.

You can reach customer service between the hours of 9:00 a.m. and 4:30 p.m.
Monday through Friday, Eastern Time.

Lyman®

Lyman Products Corporation
475 Smith Street, Middletown, CT 06457
Visit Us on the Web at:

www.lymanproducts.com

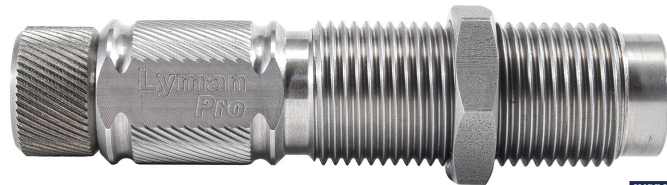
Instructions #7700974

Rev. 05/20

Lyman® *Pro Dies*

STAINLESS STEEL

Universal Hold Down Die



Universal - Part #7701101

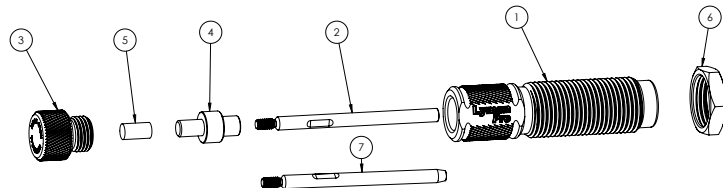


Universal Hold Down Die Instructions

The Universal Hold-Down Die is designed for use on Mark 7 and other progressive presses which swage primer pockets. The die is equipped with a sturdy rod which is designed to reach down inside the case and hold the case firmly in position as the swaging operation takes place. This prevents cases from being torn out of the shell plate damaging it and the brass. Two rods are included to cover the full range of rifle and pistol cases. The die body is also made of corrosion resistant stainless steel which protects it from rust and keeps it looking like new for a lifetime of use.

The Hold Down Die comes with two rods, one for rifle and one for pistol. The rifle rod can be identified by the larger chamfer on the end. To change rods, simply unscrew the top cap on the die and remove the rod assembly. Be careful not to lose the urethane cushion inside the cap. Unthread the rod from the rod adapter and thread the other rod in place. Place the rod back into the die and reinstall the top cap with the urethane cushion.

To set-up the Hold Down die, we recommend sectioning a case so you can clearly see what is happening as you make die/press adjustments. Place the sectioned case in the shell plate and cycle the press so that the tool head is at the bottom of its stroke. Thread the Hold Down Die into the die station until the center rod bottoms against the inside of the case. Turn the die $\frac{1}{4}$ turn further down and then lock the die in place.



Item #	Part #	Description
1	7702050M	Universal Die Body
2	7702056	Hold Down Rod, Pistol
3	7702058	Cap, Universal Hold Down Die
4	7702059	Hold Down Rod Adapter
5	7702060	Urethane Rod
6	201-1113	Thin Die Nut
7	7702057	Hold Down Rod, Rifle