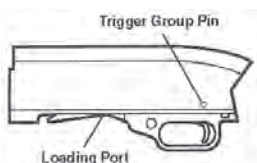


Fits 12 gauge models of the following:

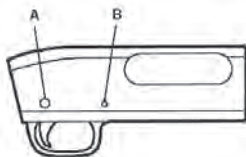
Win 1200/1300 FN TPS

1. Using the supplied 1/4-28 screw with washer, push out the trigger group in located above the trigger. Push the pin out from the ejection port side of the receiver so the threads of the screw are exposed on the other side.
2. Place the bracket on the bottom of the SideSaddle® mounting plate, inside the loading port, and slide upward.
3. Align the mounting plate so the threaded hole matches up with the screw that you placed in the receiver. Start the screw into the plate and carefully tighten. Do not overtighten. Overtightening may lock up the shotgun's action. To remedy, simply loosen screw.



Remington 870/1100/1187

1. Lay the shotgun on its side with the ejection port facing up.
2. Using the supplied 1/4-28 screw with washer, push out pin (A) located above and to the rear of the trigger guard. Leave screw in hole.
3. Using the 10/32 screw with supplied washer, push out pin (B) located above and to the front of the trigger guard. Leave screw in hole.



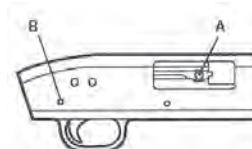
4. Turn the shotgun over and place the mounting plate on the receiver with the two corresponding holes on the two screws.
5. Start screws into the mounting plate and lightly tighten. Do not overtighten. Overtightening may lock up the shotgun's action. To remedy, simply loosen screws.

Mossberg 930/935

1. Lay the shotgun on its side with the ejection port facing up.
2. Using the supplied 10-32 screws with washers, push out the two pins located above the trigger guard. Leave the screws in the holes.
3. Turn the shotgun over and place the Sidesaddle onto the receiver while lining up the tapped holes in the plate with the screws passing through the receiver.
4. Thread the screws into the mounting plate and tighten. Do not over-tighten them as this may lock up the shotguns action. If this occurs, simply loosen screws.

Mossberg 500/590/590DA

1. Open the action and lay the shotgun on its side with the ejection port facing up.
2. Remove the 8/32 screw (A) on the opposite side of the ejection port.
3. Replace the screw that you just removed with the longer 8/32 screw and tighten.



4. With the shotgun in the same position, use the supplied 10/32 screw with washer to push out pin (B), located just above the trigger. Leave the screw in the hole and turn the shotgun over.
5. Remove 6 flathead screws from the SideSaddle® to expose the counter-bored hole in the mounting plate.
6. Place the mounting plate on the receiver with the counter-bored hole on the 8/32 screw and the tapped hole on the 10/32 screw. **(Note that there are two counter-bored holes. The closest to the muzzle is for the 590DA model. The one closer to the butt stock is for the 500 and standard 590 models.)** Lightly tighten the 10/32 screw. Do not overtighten. Overtightening may lock up the shotgun's action. To remedy, simply loosen screw. Place the supplied nut on the 8/32 screw and tighten.
7. Replace the SideSaddle® shell holder onto the mounting plate and tighten screws.

FOREND ADVISORY: If your shotgun is equipped with a field grade forend that extends onto the sides of the receiver, it will hit the 6 shell SideSaddle and not cycle fully. To remedy; shorten the length of forend or equip the shotgun with a TacStar or Pachmayr forend. All forend types will work with TacStar 4 shell SideSaddles without modification.

Note:
TacStar® recommends
the use of Loctite 242
on all screws.

ADVISORY

Due to the weight sensitivity of the Benelli shotgun, use of the SideSaddle® in conjunction with other accessories attached to the shot-

Additional Installation Instructions

Stoeger 2000/Benelli M1/M2

1. Remove the flathead screws from the shell holder and remove it from the mounting plate.

2. Slide the supplied headed pin through the hole in the mounting plate. The bent tabs on the mounting plate should be on the opposite side when inserting the pin.

3. On the left hand side of the shotgun receiver, place the end of the headed pin against the trigger group pin in the shotgun and push the trigger group pin out of the shotgun. The mounting plate should now be pressed against the side of the receiver.

4. Install the supplied flat washer on the supplied small round headed screw and thread it into the end of the headed pin. This will be on the right hand side of the receiver. Tighten securely. There are wrench flats on the headed pin which can be used to keep the pin from turning when the screw is tightened.

5. Place the shell holder onto the mounting plate and attach it with the six flathead screws. Tighten securely.

ADVISORY

Due to the weight sensitivity of the Benelli shotgun, use of the Sidesaddle® in conjunction with other accessories attached to the shotgun may cause short cycling with low power ammunition. It is recommended that you function test the shotgun after installation.



Benelli M4

Please note: Snap ring pliers will be required to install this sidesaddle. If unavailable, we recommend using a gunsmith for installation. The use of improper tools could damage the finish of the shotgun.

1. Push out the trigger assembly retaining pin from the right side of the receiver. The supplied Sidesaddle mounting screw and washer can be used to push out this pin and to hold the trigger assembly in place. Please note however, that the pin does not come completely out of the shotgun at this time.

2. Using snap ring pliers, remove the internal snap ring that is located beneath the head of the above retaining pin.

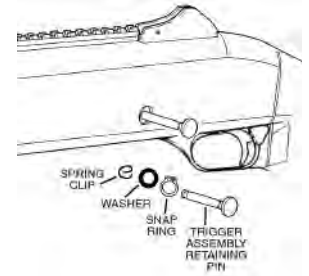
3. Hold the shotgun with the left hand side down and let the washer that was beneath the snap ring slide down onto the pin.

4. Using a small screwdriver, carefully move the retaining spring away from the pin and pull the pin completely out of the shotgun.

5. Carefully remove the spring from the receiver. Save these parts so that the shotgun can be restored to its original configuration if so desired.

6. Place the Sidesaddle onto the left side of the shotgun with the protruding cylinder positioned into the pocket in the receiver.

7. Push the Sidesaddle mounting screw and washer inwards against the Sidesaddle and tighten it securely.



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SIDESADDLE LIGHT MOUNT SYSTEM

