

Customer Service

If you have any questions regarding these instructions or any of Lyman's or Mark 7's wide range of products, please call Lyman Customer Service at 1-800-225-9626, except foreign countries, who may call (860) 632-2020.

You can reach customer service between the hours of 9:00 a.m. and 4:30 p.m.
Monday through Friday, Eastern Time.

Lyman[®]

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Instructions #7700976

Rev. 05/20

Lyman[®] Pro Dies

STAINLESS STEEL



Case Flare Die



9mm, 38 Super, 380 Auto - Part #7701105

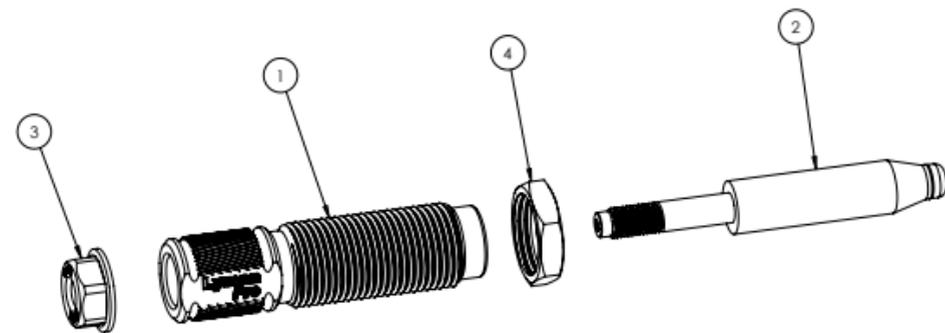
40 S&W - Part #7701106

45 ACP - Part #7701107

Case Flare Die

Adjusting the Case Flare Die: Place a case in the shell plate or shell holder and fully cycle the press so it is at full travel and closest to the die station. Screw the die into the press until the case contacts the neck expanding plug. Cycle the press to separate the case and expander plug, then lower the die and cycle the press repeatedly until the proper amount of expansion is added to the case mouth. This step is critical on progressive and fully automatic presses, so we suggest consulting your press instructions also for additional recommendations. Lock the die in position with the lock ring once you are satisfied with the amount of flare.

To disassemble the die, place a hex wrench in the bottom of the flare plug and loosen the hex nut on the top of the die with the appropriate size wrench. Once the nut is removed, the flare plug will slide out the bottom of the die. Reassemble by reversing the above directions.



Item #	Part #	Description
1	7702050M	Universal Die Body
2	7702061	Case Flare Plug, 9mm, 38 Super, 380 Auto
	7702062	Case Flare Plug, 40 Cal
	7702063	Case Flare Plug, 45 Cal
3	7702064	Cap, Universal Case Flare Die
4	201-1113	Thin Die Nut