

### Customer Service

If you have any questions regarding these instructions or any of Lyman's or Mark 7's wide range of products, please call Lyman Customer Service at 1-800-225-9626, except foreign countries, who may call (860) 632-2020.

You can reach customer service between the hours of 9:00 a.m. and 4:30 p.m.  
Monday through Friday, Eastern Time.

# Lyman®

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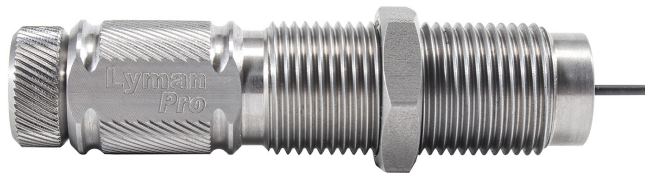
Instructions #7700982

Rev. 05/20

# Lyman® *Pro Dies* STAINLESS STEEL



## Universal Spring Loaded Decapping Die



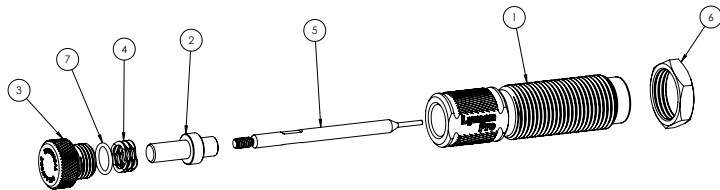
Universal - Part #7701100

## Universal Spring Loaded Decapping Die

Lyman's Universal Spring Loaded Decap Die is equipped with a spring-loaded decapping rod system that ensures the primer is forcefully ejected from the primer pocket every time. This die works great for processing brass on automated and progressive presses, as well as for prepping brass for cleaning on standard turret and single station presses. Works on all calibers 22 through 45 except for 378 and 460 Weatherby. (Do not use with Berdan cases.)

To set-up the die, thread it into the press so that the bottom edge of the die is about a 1/2" away from the shell holder or shell plate when they are at full travel. Cycle the press and insert a case. Repeatedly cycle the press until the primer is decapped then turn the die down another 1/2 turn. Tighten the lock ring to secure the die in position.

To disassemble the die, unscrew the cap at the top of the die and lift the decapping rod assembly out of the die body. Be careful not to lose the spring. The decapping rod can be removed by unthreading it from the decapping rod adapter. Reassemble in reverse order.



Item #	Part #	Description
1	7702050M	Universal Die Body
2	7702053	Decap Rod Adapter
3	7702052	Cap, Universal Decapping Die
4	7702051	Wave Spring
5	7702054	Universal Decap Rod
6	201-1113	Thin Die Nut
7	7990008	O-Ring