The Lyman Universal Lubricator Heater is designed to fit all popular lube/sizers and allows the use of hard lubes without damaging the sizer. The heater warms the sizer to a suitable temperature (100° F - 120° F) to allow hard lubes to flow easily through the sizing die lube holes and into the bullet grooves. We recommend the use of Lyman's Orange Magic High Temperature Lube for best accuracy.

NOTE: If Alox or similar soft lubes are to be used, leakage may occur. Keep the heater plugged in only long enough to warm the press enough for lube to flow freely, then shut off the heater. The heater should only be used with soft lubes when the sizer is in a cold environment.
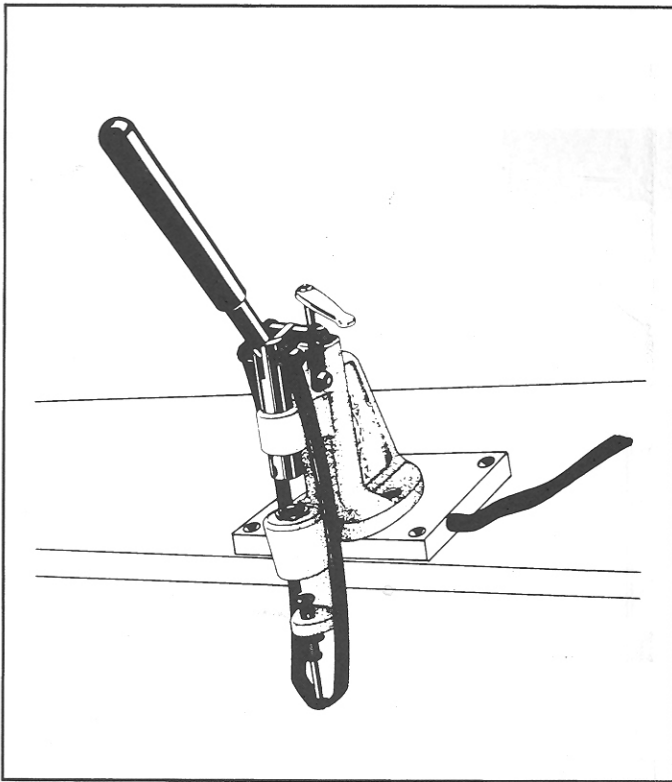
DIRECTIONS:

1) Attach the heater to the bench in a convenient location using 1/4" Flathead bolts or wood screws.
2) Attach the lube/sizer to the heater using the hardware supplied. See illustration for suitable bolt pattern position.
3) Install proper lube, sizing die and top punch.
4) Plug the heater into outlet and allow 10-20 minute warm-up time before use.
5) Size and lubricate bullets. See above note if Alox or similar soft lubes are used.
6) Unplug heater when finished.

WARNINGS:

* Avoid dangerous environments. Do not use the heater in damp or wet locations.
* Do not attempt to remove the heating element from the heater plate.
* Do not pull or yank on the electrical cord and keep the cord away from sharp edges.
* Keep children away from heater.
* Do not operate the heater if the electrical cord is damaged in any way. Return the unit for examination, repair or replacement.
* Do not allow the electrical cord to rest on the heater plate or near any other sources of heat.
* Do not drill, cut or modify the heater plate in any way.
* Do not operate unit without lube/sizer attached. This may cause unit to over heat.

ORANGE MAGIC PREMIUM BULLET LUBE
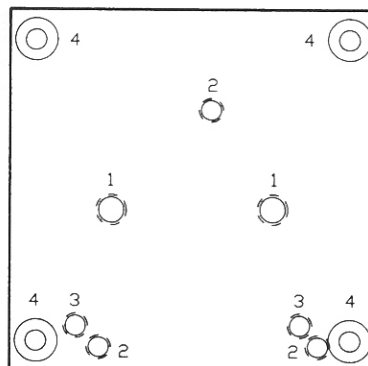
1) LYMAN\RCBS HOLE PATTERN

2) STAR HOLE PATTERN

3) SAECO HOLE PATTERN

4) PLATE MOUNTING HOLE PATTERN